

Алматы (7273)495-231  
Ангарск (3955)60-70-56  
Архангельск (8182)63-90-72  
Астрахань (8512)99-46-04  
Барнаул (3852)73-04-60  
Белгород (4722)40-23-64  
Благовещенск (4162)22-76-07  
Брянск (4832)59-03-52  
Владивосток (423)249-28-31  
Владикавказ (8672)28-90-48  
Владимир (4922)49-43-18  
Волгоград (844)278-03-48  
Вологда (8172)26-41-59  
Воронеж (473)204-51-73  
Екатеринбург (343)384-55-89  
Иваново (4932)77-34-06  
Ижевск (3412)26-03-58  
Иркутск (395)279-98-46  
Казань (843)206-01-48

Калининград (4012)72-03-81  
Калуга (4842)92-23-67  
Кемерово (3842)65-04-62  
Киров (8332)68-02-04  
Коломна (4966)23-41-49  
Кострома (4942)77-07-48  
Краснодар (861)203-40-90  
Красноярск (391)204-63-61  
Курган (3522)50-90-47  
Курск (4712)77-13-04  
Липецк (4742)52-20-81  
Магнитогорск (3519)55-03-13  
Москва (495)268-04-70  
Мурманск (8152)59-64-93  
Набережные Челны (8552)20-53-41  
Нижний Новгород (831)429-08-12  
Новокузнецк (3843)20-46-81  
Новосибирск (383)227-86-73  
Ноябрьск(3496)41-32-12

Омск (3812)21-46-40  
Орел (4862)44-53-42  
Оренбург (3532)37-68-04  
Пенза (8412)22-31-16  
Пермь (342)205-81-47  
Петрозаводск (8142)55-98-37  
Псков (8112)59-10-37  
Ростов-на-Дону (863)308-18-15  
Рязань (4912)46-61-64  
Самара (846)206-03-16  
Санкт-Петербург (812)309-46-40  
Саранск (8342)22-96-24  
Саратов (845)249-38-78  
Севастополь (8692)22-31-93  
Симферополь (3652)67-13-56  
Смоленск (4812)29-41-54  
Сочи (862)225-72-31  
Ставрополь (8652)20-65-13  
Сургут (3462)77-98-35

Сыктывкар (8212)25-95-17  
Тамбов (4752)50-40-97  
Тверь (4822)63-31-35  
Тольятти (8482)63-91-07  
Томск (3822)98-41-53  
Тула (4872)33-79-87  
Тюмень (3452)66-21-18  
Улан-Удэ (3012)59-97-51  
Ульяновск (8422)24-23-59  
Уфа (347)229-48-12  
Хабаровск (4212)92-98-04  
Чебоксары (8352)28-53-07  
Челябинск (351)202-03-61  
Череповец (8202)49-02-64  
Чита (3022)38-34-83  
Якутск (4112)23-90-97  
Ярославль (4852)69-52-93

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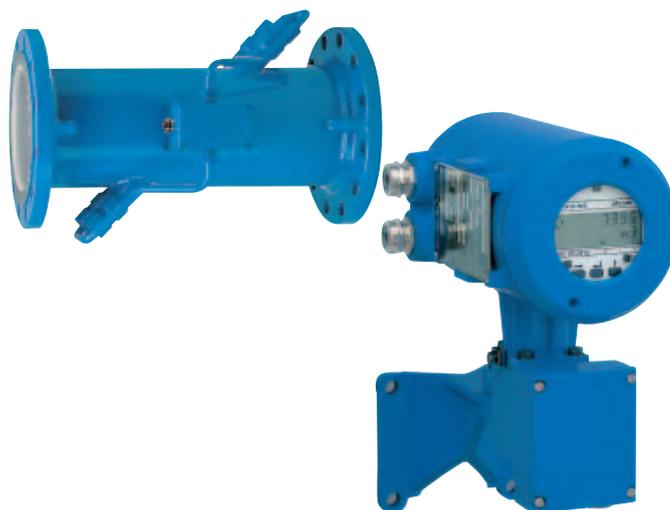
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# РАСХОДОМЕРЫ УЛЬТРАЗВУКОВЫЕ

## ALTOSONIC GFM 700F/700 F-EE<sub>x</sub>

### ATEX/700 F/HT-EE<sub>x</sub> ATEX/700 K



## 4 Technical data

The responsibility as to the suitability, intended use and corrosion-resistance of the materials used in their construction rests solely with the purchaser.

### 4.1 Versions, full-scale ranges, accuracies

Versions	Primary head (S)	Signal converter (C)
GFM 700 K integral system	GFS 700 K	GFC 700 K
GFM 700 F remote system	GFS 700 F	GFC 700 F
GFM 700 F-EEx (Ex versions (remote system))	GFS 700 F-EEx Approval to ATEX (Ex II 2 G) EEx de IIC T6 oder EEx d IIC T6 DEMKO Nr. 00ATEX2118 X	GFC 700 F - EEx signal converter is installed in non hazardous area
Full-scale ranges (configurable)	Q <sub>100%</sub> volume flow	v <sub>100%</sub> flow velocity
Standard	14 – 25000 m <sup>3</sup> /h 60 – 88000 US Gal/min	2 – 25 m/s 6.6 – 80 ft/s
Option	14 – 30000 m <sup>3</sup> /h 60 – 156000 US Gal/min	2 – 30 m/s 6.6 – 100 ft/s
Error limits		
<u>Accuracy</u>		
DN ≥ 80 / ≥ 3"	v < 2 m/s	± 0.04 m/s (± 0.13 ft/s)
	v ≥ 2 m/s	± 2% of measured value
DN ≤ 65 / ≤ 1½"		± 2% of measured value + 0.04 m/s (± 2% of measured value + 0.13 ft/s)
<u>Repeatability</u>		
		± 0.5% of measured value

### 4.2 GFS 700 Primary head

Diameter	DN 50 – 600 / 2" – 24" (option DN 700 – 1200 / 28" – 48")		
Flange connections	Pressure rating (standard)		
to DIN 2501	DN 50, DN 80:	PN 40	40 bar / 580 psig
	DN 65, DN 100 – 150:	PN 16	16 bar / 230 psig
	DN 200 – 600:	PN 10	10 bar / 150 psig
to ANSI B 16.5	2" – 24": Class 150 lb / RF		19 bar / 275 psig
Special versions	max. 100 bar / 900 lb		
Max. operating data	Gas-Temperature	Operating pressure	
<u>Integral systems</u>		<u>standard</u>	<u>option</u>
Ambient temperature ≤ 40°C / ≤ 104°F	≤ 140°C / 284 °F	≤ 25 bar / 360 psig	≤ 40 bar / 580 psig
Ambient temperature ≤ 60°C / ≤ 140°F	≤ 60°C / 140 °F	≤ 25 bar / 360 psig	≤ 40 bar / 580 psig
<u>Remote systems</u>	≤ 180°C / 356 °F	≤ 25 bar / 360 psig	≤ 40 bar / 580 psig
Hazardous-duty versions	≤ 180°C / 356 °F	≤ 20 bar / 300 psig	–
Max. allowable flow velocity	≤ 25 m/s / ≤ 80 ft/s, optionally ≤ 30 m/s / ≤ 100 ft/s		
Max. allowable meter size (DN) as a function of process product	DN <sub>max</sub> [mm] = 200 × ρ <sub>Gas</sub> [kg/m <sup>3</sup> ] or [inches] = 0.47 × ρ <sub>Gas</sub> [lb/ft <sup>3</sup> ] Density ρ <sub>Gas</sub> in kg/m <sup>3</sup> or in [lb/ft <sup>3</sup> ]		
Protection category (IEC 529 / EN 60529)	IP 65 equivalent to NEMA 4 and 4X		
Materials			
<u>Measuring tube and flanges</u>			
Standard	DN 50-300	2"-12"	SS 1.4301 (measuring tube) and steel (flanges)
	DN 350-600	14"-24"	steel
Option	DN 50-600	2"-24"	SS 1.4404
	DN 50-600	(only DIN)	SS 1.4571
<u>Ultrasonic sensors</u>	SS 1.4301		
<u>Gaskets</u>	Viton		

### 4.3 GFC 700 Signal converter

#### Versions

Integral systems (K)	GFC 700 K signal converter mounted on primary head
Remote systems (F)	GFC 700 F signal converter with wall mount (rotating design) and additional terminal box
Option MP	signal converter equipped with magnet sensors, to set the signal converter by means of hand held bar magnet without opening the housing

Power supply	1. AC Version	AC / DC Version	
	Standard	Option	
1. Rated voltage	115 / 230 V	24 V AC	24 V DC
Tolerance band	+/- 13 %	20 – 27 V AC	18 – 32 V DC
Frequency	48 – 63 Hz	48 – 63 Hz	–
Power consumption (incl. primary head)	Max. 13 VA	approx. 10 VA	approx. 8 W

When connected to functional extra-low voltage (24 V) safety separation (PELV) is essential to VDE 0100 / VDE 0106 and IEC 364 / IEC 536 or equivalent national standards.

#### Analog Output

Function	<ul style="list-style-type: none"> <li>• continuous flowrate measurement or measurement of sound velocity to determine (composition of) liquid product</li> <li>• all operating data configurable</li> <li>• galvanically isolated</li> <li>• for active and passive mode</li> <li>• useable as internal power supply for the binary outputs</li> </ul>	
Current	for Q = 0%: 0 – 16 mA      settings in 1 mA increments for Q = 100%: 4 – 20 mA      ( $I_{max} = 22$ mA)	
Active mode	load max. 680 Ohm	
Passive mode	external voltage $\leq 18$ V DC load $\leq 680$ Ohm	
Low-flow cutoff	cutoff "on" value 1 – 19% cutoff "off" value 2 – 20% <table style="display: inline-table; vertical-align: middle;"> <tr> <td style="border-left: 1px solid black; padding-left: 5px;">of <math>Q_{100\%}</math>, setting in 1% increments</td> </tr> </table>	of $Q_{100\%}$ , setting in 1% increments
of $Q_{100\%}$ , setting in 1% increments		
Time constant	0.04 – 3600 s, setting in increments of 1, 0.1 or 0.01 s	
Forward / reverse measurement	direction identified via status output (or pulse output)	
Internal power supply for binary outputs	$U_{int} = 19 - 32$ V DC / $I \leq 50$ mA	

#### Pulse output

Function	<ul style="list-style-type: none"> <li>– continuous flow counting <b>or</b> measurement of sound velocity to determine (composition of) liquid product</li> <li>– all operating data configurable</li> <li>– galvanically isolated</li> <li>– active and passive mode</li> </ul>	
Pulse rate for Q = 100%	10 – 3600000 pulses/h 0,167 – 60000 pulses/min 0.0028 – 1000 pulses/s (= Hz) <table style="display: inline-table; vertical-align: middle;"> <tr> <td style="border-left: 1px solid black; padding-left: 5px;">optionally in pulse per liter, m<sup>3</sup>, US gallons or user-defined unit</td> </tr> </table>	optionally in pulse per liter, m <sup>3</sup> , US gallons or user-defined unit
optionally in pulse per liter, m <sup>3</sup> , US gallons or user-defined unit		
Pulse width	automatic: pulse duty cycle 1:1, max. 1000 Pulse/s = max. 1000 Hz variable: 30, 50, 100, 200, 500 ms, $\leq 10$ Pulse/s $\leq 10$ Hz	
Active mode	connection: electronic totalizer internal voltage: 19 – 32 V DC, from current output $I_{max} < 50$ mA, operation with status output	
Passive mode	connection: electronic or electromechanical totalizer external voltage: $U_{ext} \leq 32$ V DC / $\leq 24$ V AC load current: $I_{max} \leq 150$ mA	
Low-flow cutoff	cutoff "on" value: 1 – 19% cutoff "off" value: 2 – 20% <table style="display: inline-table; vertical-align: middle;"> <tr> <td style="border-left: 1px solid black; padding-left: 5px;">of <math>Q_{100\%}</math>, setting in 1% increments</td> </tr> </table>	of $Q_{100\%}$ , setting in 1% increments
of $Q_{100\%}$ , setting in 1% increments		
Time constant	0.04 – 3600 s, setting in increments of 1, 0.1 or 0.01 s	
Forward / reverse measurement	direction identified via status output or current output (status output only available in non-Ex version)	

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<b>Local display</b>	3-field LCD
Display function	actual flowrate, measurement of sound velocity to determine (composition of) liquid product, forward, reverse and sum totalizer (7-digit) and status messages; each can be set for continuous or sequential display
Units: actual flowrate	m <sup>3</sup> , liter, US gallons per second, minute or hour, or in user-defined unit, e.g. liter/h or US gallon/day
totalizer	m <sup>3</sup> , liter, US gallons or in user-defined unit, e.g. hecto liter or US million gallon (min. 1 year overflow time)
Language of plain texts	English, French, German, Dutch, other on request
Display 1st line (top)	8-character, 7-segment numeral and sign display, and symbols for key acknowledgement
2nd line (middle)	10-character, 14-segment text display
3rd line (bottom)	5 markers to identify display in measuring mode
<b>Housing</b>	
Material	die-cast aluminium with polyurethane finish
Protection category	IP 67 (IEC 529 / EN 60529) equivalent to NEMA 4 and 4X
<b>Signal cable</b> only for remote systems (F) length up to 10 m / 30 ft (max. 20 m / 60 ft, option)	

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## 4.4 Environmental conditions

In accordance with EN IEC 61010-1 the following environmental conditions have to be observed .

The GFM 700 is designed to operate safe under the following conditions:

- a) suitable for indoor and outdoor use, the housing of the signal converter is usable up to Protection Category IP67
  - b) IP 67 is only warranted when using suitable cabling in the cable glands
  - c) use up to an altitude of 2000 m above sea level
  - d) suitable for an operation ambient temperature range - 40 .... +60 °C
  - e) suitable for an storage temperature range -40 .... + 80 °C
  - f) suitable for use in atmospheres with a relative humidity up to 80%
  - g) mains supply voltage fluctuations up to  $\pm 13$  % of the nominal voltage range
  - h) withstands over voltages up to category II on the main supply voltage ( IEC 60364-4-443)
  - i) connected to protective earth conductor ( Protection Class I)
  - j) rated pollution degree 2
-

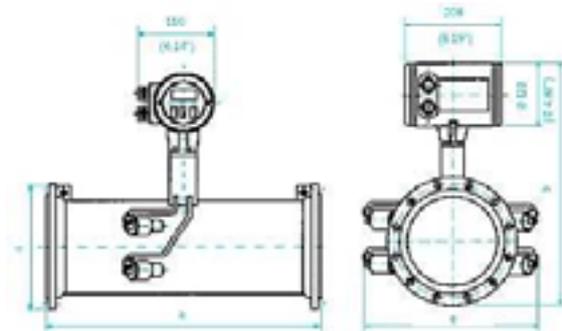
## 4.5 Dimensions and weights

**Flange connections** to DIN 2501 / pressure PN, s. Tabelle: dimensions  $b_{DIN}$  and  $c_{DIN}$  | maximum operation pressure, see Sect. 4.2  
to ANSI / class 150 lb/RF: dimensions  $b_{ANSI}$  and  $c_{ANSI}$

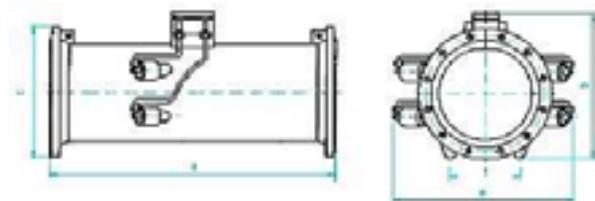
Meter size to ...			Dimensions in mm and (inches)						Weight ** approx. in kg
DIN	ANSI		a	$b_{DIN}$	$b_{ANSI}$	$c_{DIN}$	$c_{ANSI}$	e	
DN mm	PN	inches							
50	40	2	500 (19.69)	198 ( 7.80)	198 ( 7.80)	165 ( 6.50)	165 ( 6.50)	370 (14.57)	15 ( 33)
65	16	2 ½	500 (19.69)	216 ( 8.50)	212 ( 8.35)	185 ( 7.28)	178 ( 7.01)	380 (14.96)	20 ( 44)
80	40	3	500 (19.69)	230 ( 9.06)	235 ( 9.25)	200 ( 7.87)	210 ( 8.27)	390 (15.35)	20 ( 44)
100	16	4	500 (19.69)	252 ( 6.66)	257 (10.12)	220 ( 8.66)	229 ( 9.02)	410 (16.14)	20 ( 44)
125	16	5	500 (19.69)	280 (11.02)	282 (11.10)	250 ( 9.84)	254 (10.00)	430 (16.93)	30 ( 66)
150	16	6	500 (19.69)	312 (12.28)	310 (12.20)	285 (11.22)	280 (11.02)	460 (18.11)	35 ( 77)
200	10	8	600 (23.62)	365 (14.37)	367 (14.45)	340 (13.39)	343 (13.50)	490 (19.29)	40 ( 88)
250	10	10	600 (23.62)	419 (16.50)	425 (16.73)	395 (15.55)	407 (16.02)	570 (22.44)	45 ( 99)
300	10	12	700 (27.56)	470 (18.50)	489 (19.25)	445 (17.52)	483 (19.02)	610 (24.02)	55 (121)
350	10	14	700 (27.56)	515 (20.28)	530 (20.87)	505 (19.88)	534 (21.02)	650 (25.59)	65 (143)
400	10	16	700 (27.56)	571 (22.48)	587 (23.11)	565 (22.24)	597 (23.50)	690 (27.17)	75 (165)
450	10	18	800 (31.50)	621 (24.45)	631 (24.84)	615 (24.21)	635 (25.00)	740 (29.13)	95 (210)
500	10	20	800 (31.50)	674 (26.54)	690 (27.17)	670 (26.38)	699 (27.52)	780 (30.71)	120 (265)
550	10	22	800 (31.50)	755 (29.72)	740 (29.13)	780 (30.71)	750 (29.53)	820 (32.28)	150 (331)
600	10	24	800 (31.50)	780 (30.71)	797 (31.38)	780 (30.71)	813 (32.01)	870 (34.25)	175 (386)

**Please note for compact flowmeter:** \* dimension "b" see Table plus 210 mm  
\*\* weight see Table plus approx. 3.0 kg

**GFM 700 K Compact flowmeter**

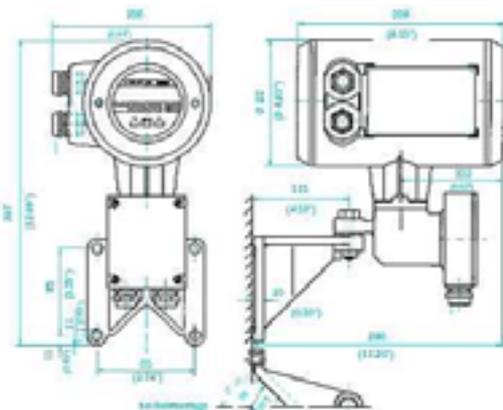


**GFS 700 S Primary head**



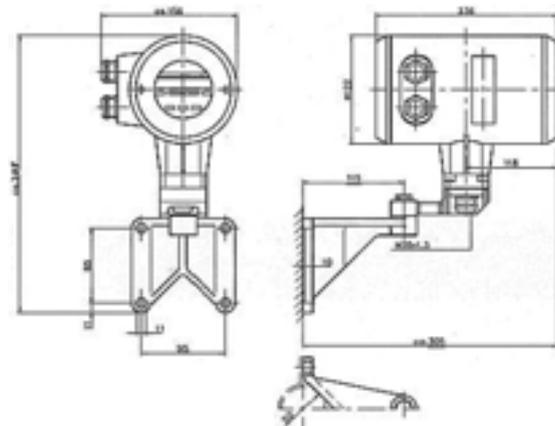
**GFC 700 F Signal converter**

wall mounting (rotatable)  
weight approx. 4.2 kg



**GFC 700 F – EEx Signal converter**

wall mounting (rotatable)  
weight approx. 4.2 kg



## 5 Installation notes

- Inlet run:**
- downstream of a compressor or nozzle  $\geq 40 \times \text{DN}$
  - downstream of a fan  $\geq 30 \times \text{DN}$
  - downstream of fully open control valve  $\geq 20 \times \text{DN}$
  - downstream of a 90° bend (elbow)  $\geq 20 \times \text{DN}$
  - downstream of a reducer ( $\alpha/2 < 4^\circ$ ) no additional inlet run required

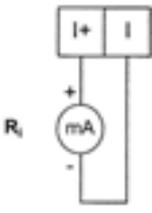
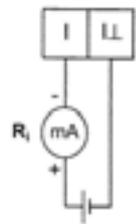
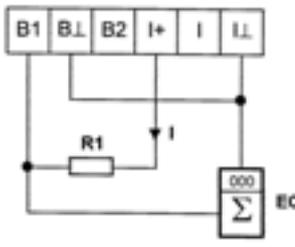
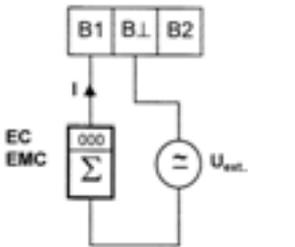
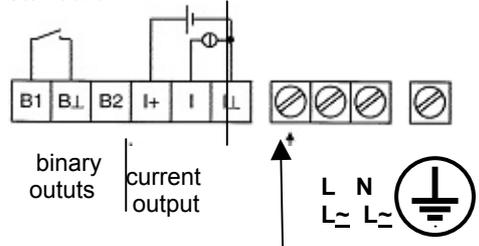
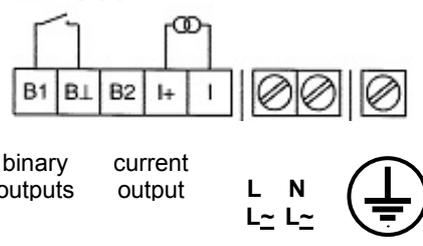
**Outlet run:**  $\geq 10 \times \text{DN}$  (DN = meter size)

**Installation conditions** Select position such that the measuring beam is approximately horizontal.  
Fit the mating flanges precisely at right angles to the pipeline.

### 6.1 Electrical connection

- **Power supply, power consumption and load rating** of outputs, see "Technical data"
- **Current and pulse outputs (I + P) are galvanically isolated** from all input and output circuits.

• Selection of connection diagrams	Standard operation	EEx operation
Current output	2) passive/active	1) active (also standard)
Pulse output	3) passive	4) passive (also standard)
Power supply and connection terminals	5)	6)

<p><b>1) Current output active Standard and EEx</b></p>  <p><math>R_i \leq 680 \Omega</math></p>	<p><b>2) Current output passive Standard</b></p>  <p><math>U_{\text{ext.}} \leq 18 \text{ V DC}</math> <math>R_i \leq 680 \Omega</math></p>	<p><b>3) Pulse output active Standard</b></p>  <p><math>U_{\text{Output}} = 19 \text{ V} - 32 \text{ V}</math> <math>R_1 \geq 650 \Omega</math> <math>I \leq 50 \text{ mA}</math> <b>EC</b> electronic totalizer</p>	<p><b>4) Pulse output passive Standard and EEx</b></p>  <p><math>U_{\text{ext.}} \leq 32 \text{ V DC} \leq 24 \text{ V AC}</math> <math>I \leq 150 \text{ mA}</math> <b>EC</b> electronic totalizer <b>EMC</b> electromechanical totalizer</p>
<p><b>5) Power supply connection and all outputs standard</b></p>  <p>binary outputs   current output</p> <p>L N L~ L~</p> <p>only internal connection   protective conductor terminal</p>		<p><b>6) Power supply connection and all outputs EEx version</b></p>  <p>binary outputs   current output</p> <p>L N L~ L~</p> <p>power supply   protective conductor terminal</p>	

### 6.2 Electrical installation to the mains supply voltage



The GFM 700 is intended for permanent connection to the mains. It is required (for example for service) to mount an external switch or circuitbreaker near the product for disconnection from the mains. It must be reached easily by the operator and marked as the disconnecting device for this product. The switch or circuitbreaker has to be suitable for the application and shall also be in accordance with local (safety) requirements and requirements of the building installation.



The protective conductor clamp terminal size M5, press-fitted, in the terminal compartment (Inear the power connection terminals) shall always be connected to the protective earth conductor of the main supply. Conductors up to 4mm<sup>2</sup> can be connected.



The diameter of the conductors of the main supply, including the protective earth conductor shall to be in accordance with the general requirements.

## 7 Operation of the signal converter

### 7.1 Table of settable functions

Fct.	Text	Description and settings
<b>1.0</b>	<b>OPERATION</b>	<b>Main menu 1.0 Operation</b>
<b>1.1.0</b>	<b>BASIC. PARAM</b>	<b>Submenu 1.1.0 Basis parameters</b>
1.1.1	FULL SCALE	Full-scale range for flowrate $Q_{100\%}$ , see Fct. 3.1.1
1.1.2	REV. SCALE	Different range for reverse flow required? See Fct. 3.1.2
1.1.3	REV. VALUE	Full-scale range for reverse flow $Q_{R100\%}$ , see Fct. 3.1.3
1.1.4	ZERO SET.	Zero setting, see Fct. 3.1.4
<b>1.2.0</b>	<b>DISPLAY</b>	<b>Submenu 1.2.0 Display</b>
1.2.1	DISP. FLOW	Unit for flowrate display, see Fct. 3.2.1
1.2.2	DISP. TOTAL.	Function of totalizer display, see Fct. 3.2.2
1.2.3	UNIT TOTAL.	Unit for totalizer display required? See Fct. 3.2.3
1.2.4	DISP. SP. S.	Display of sound velocity required? See Fct. 3.2.4
1.2.5	CYCL. DISP.	Cyclic display required? See Fct. 3.2.5
<b>1.3.0</b>	<b>CUR. OUTP. I</b>	<b>Submenu 1.3.0 Current output I</b>
1.3.1	TIMECONST.I	Time constant of current output I, see Fct. 3.3.6
1.3.2	L.F.CUTOFF I	Low-flow cutoff (SMU) for current output required? See Fct. 3.3.7
1.3.3	CUTOFF ON	Cutoff "on" value SMU-I, see Fct. 3.3.8
1.3.4	CUTOFF OFF	Cutoff "off" value SMU-I, see Fct. 3.3.9
<b>1.4.0</b>	<b>FREQ. OUTP.F</b>	<b>Submenu 1.4.0 Frequency output F</b>
1.4.1	PULSRATE or PULSE/UNIT	Pulse rate for 100% flowrate or for sound velocity, see Fct. 3.4.3 or Pulse value for flowrate unit, see Fct. 3.4.3
1.4.2	L.F.CUTOFF F	Low-flow cutoff (SMU) for frequency output required? See Fct. 3.4.3
1.4.3	CUTOFF ON	Cutoff "on" value SMU-F, see Fct. 3.4.7
1.4.4	CUTOFF OFF	Cutoff "off" value SMU-F, see Fct. 3.4.8
<b>2.0</b>	<b>TEST</b>	<b>Main menu 2.0 Test functions</b>
2.1	TEST DISP.	Carry out display test (Sect. 7.1.1) Start with → key, duration approx. 30 Sec. Test interruption with ↓ key.
2.2	TEST I	Test current output I (Sect. 7.1.2) • 0 mA      • 4 mA      • 20 mA • 2 mA      • 10 mA      • 22 mA Displayed value present directly at current output. Actual value again present at output after pressing the ↓ key.
2.3	TEST F	Test frequency output F (Sect. 7.1.3) • 1 Hz              • 100 Hz • 10 Hz             • 1000 Hz Displayed value present directly at current output. Actual value again present at output after pressing the ↓ key.
2.4	PROCESSOR	Test microprocessor (Sect. 7.1.4) Start with ↓ key, duration approx. 2 Sec. End of test: NO ERROR or ERROR displayed.

Fct.	Text	Description and settings
<b>3.0</b>	<b>INSTALL</b>	<b>Main menu 3.0 Installation</b>
<b>3.1.0</b>	<b>BASIS.PARAM.</b>	<b>Submenu 3.1.0 Basisparameters</b>
3.1.1	FULL SCALE	Full-scale range for flowrate $Q_{100\%}$ <u>Unit:</u> select from list under Fct. 3.2.1 <u>Value:</u> $9.5 \cdot 10^{-7}$ - 150.8 m <sup>3</sup> /Sec or 3.9 - 1,987,200 US Gal/min <u>After selecting unit, call numerical value with ↵ key, 1<sup>st</sup> digit flashes.</u>
3.1.2	REV. SCALE	Different range for reverse flow required? Setting NO or YES
3.1.3	REV. VALUE	Full-scale range for reverse flow (appears only if YES set under Fct. 3.2.1) <u>Unit:</u> select from list under Fct. 3.2.1 <u>Value:</u> $9.5 \cdot 10^{-7}$ - 150.8 m <sup>3</sup> /Sec or 3.9 - 1,987,200 US Gal/min Value must not be larger than that of Fct. 3.1.1! <u>After selecting unit, call numerical value with ↵ key, 1<sup>st</sup> digit flashes.</u>
3.1.4	ZERO SET	Zero setting • <i>FIXED.VALUE</i> • <i>VALUE.MEASU.</i> (Carry out only at "zero" flow and with completely filled measuring tube). 1) Inquiry: <i>CALIB. NO</i> or <i>YES</i> 2) if YES: calibration (duration approx. 20 Sec) with zero display in <i>PERCENT</i> of $Q_{100\%}$ 3) Inquiry: <i>STORE NO</i> or <i>YES.</i>
3.1.5	METER SIZE	Meter size <u>Unit:</u> <i>mm</i> or <i>inches</i> <u>Value:</u> 25 - 1200 mm or 0.98 - 48 inches <u>After selecting unit, call numerical value with ↵ key, 1<sup>st</sup> digit flashes.</u>
3.1.6	GK VALUE	Primary head constant GK (see also primary head nameplate). <u>Range:</u> 0.5 - 14
3.1.7	FLOW DIR	Define direction of forward flow, see Sect. 5.4. <u>Setting:</u> + or -, acc. to direction of arrow on primary head.
3.1.8	MIN SP. S.	Minimum sound velocity Minimum value used for $I_{0\%}$ or $F_{0\%}$ (when function <i>SOUND.VELO.</i> selected in 3.3.1 or 3.4.1) <u>Value:</u> 0 to 5000 m/s
3.1.9	MAX SP. S	Maximum sound velocity Maximum value used for $I_{100\%}$ or $F_{100\%}$ (when function <i>SOUND.VELO.</i> selected in 3.3.1 or 3.4.1) <u>Value:</u> 1 - 5000 m/s

<b>Fct.</b>	<b>Text</b>	<b>Description and settings</b>
<b>3.2.0</b>	<b>DISPLAY</b>	<b>Submenu 3.2.0 Display</b>
3.2.1	DISP. FLOW	Unit for flowrate <ul style="list-style-type: none"> <li>• m<sup>3</sup>/Sec • Liter/Sec</li> <li>• US Gal/Sec</li> <li>• m<sup>3</sup>/min • Liter/min</li> <li>• US Gal/min</li> <li>• m<sup>3</sup>/hr • Liter/hr • US Gal/hr</li> <li>• h Liter/hr or US.MGal/DAY            (factory set, can be changed as required, see Fct. 3.6.6, 3.6.7+3.6.8 and Sect. 5.14)</li> <li>• PERCENT</li> <li>• NO DISPLAY</li> </ul>
3.2.2	DISP. TOTAL	Function of totalizer display <ul style="list-style-type: none"> <li>• + TOTAL. (forward totalizer)</li> <li>• -- TOTAL. (reverse totalizer)</li> <li>• +/- TOTAL. (forward and reverse totalizers, alternating)</li> <li>• SUM TOTAL.            (sum of + and -- totalizers)</li> <li>• ALL TOTAL. (alternating, sum, + and --totalizers)</li> <li>• TOTAL. OFF            (totalizer switched off)</li> </ul>
3.2.3	UNIT TOTAL.	Unit for totalizer display <ul style="list-style-type: none"> <li>• m<sup>3</sup> • Liter • US Gal</li> <li>• h Liter or US.Mgal            (see Fct. 3.2.1 "hLiter/hr" and "US.Mgal/DAY")</li> </ul>
3.2.4	DISP. SP. S	Display of sound velocity (in m/s) required? <u>Setting:</u> NO or YES
3.2.5	CYCL. DISP.	Cyclic display required? <u>Setting:</u> NO or YES
3.2.6	ERROR MSG.	Which error messages to be displayed? <ul style="list-style-type: none"> <li>• NO MESSAGES            (no error messages)</li> <li>• US ERROR            (only ultrasonic errors)</li> <li>• TOTAL.ERROR            (only errors of internal totalizer)</li> <li>• ALL ERRORS (all errors)</li> </ul>

Fct.	Text	Description and settings
<b>3.3.0</b>	<b>CUR.OUTP. I</b>	<b>Submenu 3.3.0 Current output I</b>
3.3.1	FUNCTION I	Function, current output I <ul style="list-style-type: none"> <li>• OFF (switched off)</li> <li>• F/R IND. (F/R indication, e.g. for F)</li> <li>• 1 DIR. (1 flow direction)</li> <li>• I&lt;I 0 PCT (Forward / Reverse flow, e.g. in 0 - 20 mA range: F=10 - 20 mA and R=10 - 0 mA)</li> <li>• 2 DIR. (Forward/Reverse flow, F/R-measurement)</li> <li>• SP. SOUND (sound velocity)</li> </ul>
3.3.2	RANGE I	Range for current output I, see Sect. 5.7.2 <ul style="list-style-type: none"> <li>• 0 - 20 mA</li> <li>• 4 - 20 mA</li> <li>• OTHER RANGE (see Fct. 3.3.3, 3.3.4 + 3.3.5)</li> </ul>
3.3.3	I 0 PCT.	Current for 0% flow ( $I_{0\%}$ ) (appears only if OTHER RANGE set under Fct. 3.3.2). <u>Value:</u> 00 to 16 mA
3.3.4	I 100 PCT.	Current for 100% flow ( $I_{100\%}$ ) of full-scale range (Fct. 3.1.1) (appears only if OTHER RANGE set under Fct. 3.3.2). <u>Value:</u> 04 - 20 mA (value must be at least 4 mA greater than that of Fct. 3.3.4).
3.3.5	I MAX mA	Current limitation ( $I_{max}$ ) see Fct. 5.7.2 (appears only if OTHER RANGE is set under Fct. 3.3.2) <u>Value:</u> 04 20 mA (value must be at least 4 mA greater than that of Fct. 3.3.4).
3.3.6	TIMECONST. I	Time constant of current output I <u>Value:</u> 0.04 - 3600 Sec
3.3.7	L.F.CUTOFF I	Low flow cutoff (SMU) for current output required? <u>Setting:</u> NO or YES
3.3.8	L.F.CUTOFF ON	Cutoff "on" value for SMU-I (appears only if YES set under Fct. 3.3.7) <u>Value:</u> 01 - 19 PERCENT of $Q_{100\%}$ (Fct. 3.1.1)
3.3.9	L.F.CUTOFF OFF	Cutoff "off" value for SMU-I (appears only if YES set under Fct. 3.3.7) <u>Value:</u> 02 - 20 PERCENT of $Q_{100\%}$ (Fct. 3.1.1), value must be greater than that of Fct. 3.3.8.

Fct.	Text	Description and settings
<b>3.4.0</b>	<b>FREQ. OUTP.F</b>	<b>Submenu 3.4.0 Frequency output F</b>
3.4.1	FUNCTION F	Function, frequency output F <ul style="list-style-type: none"> <li>• OFF (switched off)</li> <li>• F/R IND. (F/R indication, e.g. for I)</li> <li>• 1 DIR. (1 flow direction)</li> <li>• 2 DIR. (forward / reverse flow, F/R measurement)</li> <li>• SP. SOUND (sound velocity)</li> </ul>
3.4.2	PULSOUTP	Unit of frequency output F <ul style="list-style-type: none"> <li>• PULSRATE (setting in pulses per unit time)</li> <li>• PULSE/UNIT (setting in pulses per unit volume)</li> </ul>
3.4.3	PULSRATE	Pulse rate for 100% flowrate or for sound velocity, see Fct. 3.1.1 or 3.1.8 + 3.1.9 (appears only if PULSRATE set under Fct. 3.4.2) <u>Value:</u> 2.778*10 <sup>-3</sup> - 1000 PuLSe/Sec (= Hz) or 0.1667 - 60,000 PuLSe/min or 10 - 3,600,000 PuLSe/hr <u>After selecting unit, call numerical value with ↵ key, 1 digit flashes.</u>
3.4.3	PULSE/UNIT	Pulse value for flowrate unit (appears only if PULSE/UNIT set under Fct. 3.4.2) <u>Unit:</u> PuLSe per m <sup>3</sup> , Liter, US Gal or unit of Fct. 3.6.6, 3.6.7+3.6.8 <u>Value:</u> 0.0001 to 9.9999*10 <sup>9</sup> PuLSe (no check, but Q <sub>100%</sub> *pulse value ≤ 3.600.000 pulses/hr). <u>After selecting unit, call numerical value with ↵ key, 1 digit flashes.</u>
3.4.4	PULSWIDTH	Pulse width for frequenc ≤ 10 Hz <ul style="list-style-type: none"> <li>• 30 mSec</li> <li>• 50 mSec</li> <li>• 100 mSec</li> <li>• 200 mSec</li> <li>• 500 mSec</li> </ul>
3.4.5	TIMECONST. F	Time constant of frequency output F <ul style="list-style-type: none"> <li>• 40 mSec</li> <li>• SAME AS I (time constant for F same as for I, see Fct. 3.3.6)</li> </ul>
3.4.6	L.F.CUTOFF F	Low-flow cutoff (SMU) for frequency output required? <u>Setting:</u> NO or YES
3.4.7	CUTOFF ON	Cutoff "on" value SMU-F (appears only if YES set under Fct. 3.4.6) <u>Value:</u> 01 - 19 PERCENT of Q <sub>100%</sub> (Fct. 3.1.1)
3.4.8	CUTOFF OFF	Cutoff "off" value SMU-F (appears only if YES set under Fct. 3.4.6) <u>Value:</u> 02 - 20 PERCENT of Q <sub>100%</sub> (Fct. 3.1.1),, value must be greater than of Fct. 3.3.8

Fct.	Text	Description and settings
<b>3.5.0</b>	<b>USER DATA</b>	<b>Submenu 3.5.0 User data</b>
3.5.1	LANGUAGE	Language for display texts, see Sect. 5.11 <ul style="list-style-type: none"> <li>• GB/USA (English)</li> <li>• D (german)</li> <li>• F (French)</li> <li>• N (Dutch)</li> </ul>
3.5.2	ENTRY.CODE. 1	Entry code 1 for setting level required? See Sect. 5.12 <ul style="list-style-type: none"> <li>• NO = Entry with → key only</li> <li>• YES = Entry with → key and 9-keystroke code</li> </ul> Setting of the code under Fct. 3.5.3
3.5.3	CODE 1	Set Code 1, see Sect. 5.12 (appears only if YES set under Fct. 3.6.2) <ul style="list-style-type: none"> <li>• <u>Factory setting:</u> →, →, →, ↓, ↓, ↓, ↑, ↑, ↑</li> <li>• <u>Different code required:</u> Press any 9-keystroke combination and then press the same combination again. Each keystroke acknowledged by “*”. WRONG CODE appears if 1<sup>st</sup> and 2<sup>nd</sup> entries are not equal. Press ↓ + → keys and repeat entries.</li> </ul>
3.5.4	LOCATION	Tag name setting (measurement point no.) max. 10 digits. Required only for flowmeters of “HHC” design (operator control via Hand-Held Communicator MIC 500, connected to current output). <u>Factory setting:</u> ALTOMETER <u>Characters assignable to each place:</u> A..Z / a..z / 0..9 / + / - / underscore character = blank character.
3.5.5	OUTP. HOLD	Hold values of outputs during settings? <u>Setting:</u> NO or YES
3.5.6	UNIT TEXT	Text for user-defined unit <u>Factory setting:</u> hLiter/hr or US.MGal/DAY <u>Characters assignable to each place:</u> A..Z / a..z / 0..9 / + / - / underscore character = blank character. Fraction bar “/” in 7 <sup>th</sup> place is unalterable.
3.5.7	FACT. QUANT	Conversion factor for quantity $F_M$ $F_M = \text{quantity per } 1 \text{ m}^3!$ <u>Factory setting:</u> 1.00000 E1 (for hecto Liter) or 2.64172 E-4 (for US M.gallons) <u>Value setting:</u> $0.00001 \cdot 10^{-9}$ - $9.99999 \cdot 10^{+9}$
3.5.8	FACT. TIME	Conversion factor for time $F_T$ $F_T$ in seconds! <u>Factory setting:</u> 3.60000 E3 (for hour) or 8.64000 E4 (for day) <u>Value setting:</u> $0.00001 \cdot 10^{-9}$ - $9.99999 \cdot 10^{+9}$

<b>Fct.</b>	<b>Text</b>	<b>Description and settings</b>
3.5.9	<i>TOTAL. RESET</i>	Totalizer reset (+ and -- totalizer together) Inquiry: NO or YES
3.5.10	<i>ENABL. RESET</i>	Enable totalizer reset for RESET/QUIT menu. Inquiry: NO or YES
3.5.11	<i>PLAUSIB ERR.</i>	Error limit in % of measured value for plausibility statement. Measured values that are outside the specified band are not processed. Every measured value outside the specified band will increase an internal counter by "1", until a maximum counter value (see Fct. 3.6.13) has been reached. The corresponding measurement channel will then be made inactive and an indication will be visible on the display. Value setting: 1 - 99 PERCENT Factory setting: 20 PERCENT
3.5.12	<i>WEIGHT P.OK</i>	Weight factor for correct measurements. The internal plausibility counter is increased by the number programmed, when the measured value is correct. The higher the number the faster an inactive channel will become active again. Value setting: 1 - 50 Factory setting: 4
3.5.13	<i>N.ER.PLAU SIB.</i>	Limit value for the counter of incorrectly measurements (see Fct. 3.6.11). When '0' is set, the plausibility function will become inactive. Value setting: 0 - 10,000 Factory setting: 0

## 7.2 Error messages

Fct.	Text	Description and settings
<b>4.0</b>	<b>PARAM. ERROR</b>	<b>Main menu 4.0 Parameter error</b>
<b>4.1.0</b>	<b>FLOW VELOC.</b>	<b>FLOW VELOCITY “v” incorrect: Ensure condition <math>0.5 \text{ m/s} \leq v \leq 60 \text{ m/s}</math> or <math>1.5 \text{ ft/s} \leq v \leq 180 \text{ ft/s}</math> is met!</b>
4.1.1	FULL SCALE	Full-scale range for flowrate $Q_{100\%}$ , see Fct. 3.1.1
4.1.2	METER SIZE	Meter size, see Fct. 3.1.5
<b>4.2.0</b>	<b>F/R FLOW</b>	<b>FULL-SCALE RANGE(S) for forward/reverse flow incorrect: Ensure condition <math>F \geq R</math> is met!</b>
4.2.1	FULL SCALE	Full-scale range for forward flowrate $Q_{F100\%}$ , see Fct. 3.1.1
4.2.2	REV. SCALE	Different range for reverse flow required? See Fct. 3.1.2
4.2.3	REV. VALUE	Full-scale range for reverse flow $Q_{R100\%}$ , see Fct. 3.1.3
<b>4.3.0</b>	<b>I RANGE</b>	<b>CURRENT OUTPUT I RANGE incorrect: Ensure condition <math>I_{100\%} - I_0 \geq 4 \text{ mA}</math> is met!</b>
4.3.1	I 0 PCT	Current for 0% flow ( $I_0$ ), see Fct. 3.3.3
4.3.2	I 100 PCT	Current for 100% flow ( $I_{100\%}$ ), see Fct. 3.3.4
<b>4.4.0</b>	<b>I MAXIMUM</b>	<b>CURRENT LIMITATION incorrect: Ensure condition <math>I_{\max} \geq I_{100\%}</math> is met!</b>
4.4.1	I 100 PCT	Current for 100% flow ( $I_{100\%}$ ), see Fct. 3.3.4
4.4.2	I MAX mA	Setting of max. output current ( $I_{\max}$ ), see Fct. 3.3.5
<b>4.5.0</b>	<b>LFC. I RANG.</b>	<b>LOW-FLOW CUTOFF RANGE I incorrect: Ensure condition cutoff “off”. Cutoff “on” <math>\geq 1\%</math> is met!</b>
4.5.1	L.F. CUTOFF I	Low-flow cutoff (SMU) for current output required? See Fct. 3.3.7
4.5.2	CUTOFF ON	Cutoff “on” value SMU-I, see Fct. 3.3.8
4.5.3	CUTOFF OFF	Cutoff “off” value SMU-I, see Fct. 3.3.9
<b>4.6.0</b>	<b>LFC. F RANG.</b>	<b>LOW-FLOW CUTOFF RANGE F incorrect: Ensure condition cutoff “off”. Cutoff “on” <math>\geq 1\%</math> is met!</b>
4.6.1	L.F. CUTOFF F	Low-flow cutoff (SMU) for frequency output required? See Fct. 3.4.6
4.6.2	CUTOFF ON	Cutoff “on” value SMU-F, see Fct. 3.4.7
4.6.3	CUTOFF OFF	Cutoff “off” value SMU-F, see Fct. 3.4.8

<b>Fct.</b>	<b>Text</b>	<b>Description and settings</b>
<b>4.7.0</b>	<b>F &gt; 1 kHz</b>	<b>OUTPUT FREQUENCY too high: must be less than 1 kHz!</b>
4.7.1	FULL SCALE	Full-scale range for flowrate $Q_{100\%}$ , see Fct. 3.1.1
4.7.2	PULSOUTP.	Unit of frequency output F, see Fct. 3.4.2
4.7.3	PULSRATE or PULSE/UNIT	Pulse rate for 100% flowrate or for sound velocity, see Fct. 3.4.3 or Pulse value for flowrate unit, see Fct. 3.4.3
<b>4.8.0</b>	<b>F &lt;&gt; PULSW.</b>	<b>FREQUENCY/PULSE WIDTH ASSIGNMENT is incorrect</b>
4.8.1	PULSOUTP.	Unit of frequency output F, see Fct. 3.4.2
4.8.2	PULSRATE or PULSE/UNIT	Pulse rate for 100% flowrate or for sound velocity, see Fct 3.4.3 or Pulse value for flowrate unit, see Fct. 3.4.3
4.8.3	PULSWIDTH	Pulse width for frequencies $\leq 10$ Hz, see Fct. 3.4.4
<b>4.9.0</b>	<b>PULS/T.TIME</b>	<b>Incorrect ASSIGNMENT of UNIT for F and SOUND VELOCITY</b>
4.9.1	FUNCTION F	Function of frequency output F, see Fct. 3.4.1
4.9.2	PULSOUTP.	Unit of frequency output F, see Fct. 3.4.2
<b>4.10.0</b>	<b>LFC. I/T.TIME</b>	<b>LOW-FLOW CUTOFF I incorrect: Ensure low-flow cutoff is "off" when function of current output is sound velocity.</b>
4.10.1	FUNCTION I	Function of current output I, see Fct. 3.3.1
4.10.2	L.F.CUTOFF I	Low-flow cutoff (SMU) for current output required? See Fct. 3.3.7
<b>4.11.0</b>	<b>LFC. F/T.TIME</b>	<b>LOW-FLOW CUTOFF F incorrect: Ensure low-flow cutoff is "off" when function of frequency output is sound velocity.</b>
4.11.1	FUNCTION F	Function of frequency output F, see Fct. 3.4.1
4.11.2	L.F.CUTOFF F	Low-flow cutoff (SMU) for frequency output required? See Fct. 3.4.6
<b>4.12.0</b>	<b>V.S. min&gt;max</b>	<b>MAX. SOUND VELOCITY MUST BE LARGER THAN MIN. SOUND VELOCITY.</b>
4.12.1	MIN SP. S	Minimum sound velocity, sound velocity for $I_{0\%}$ or $F_{0\%}$
4.12.2	MAX SP. S	Maximum sound velocity, sound velocity for $I_{100\%}$ or $F_{100\%}$

Алматы (7273)495-231  
Ангарск (3955)60-70-56  
Архангельск (8182)63-90-72  
Астрахань (8512)99-46-04  
Барнаул (3852)73-04-60  
Белгород (4722)40-23-64  
Благовещенск (4162)22-76-07  
Брянск (4832)59-03-52  
Владивосток (423)249-28-31  
Владикавказ (8672)28-90-48  
Владимир (4922)49-43-18  
Волгоград (844)278-03-48  
Вологда (8172)26-41-59  
Воронеж (473)204-51-73  
Екатеринбург (343)384-55-89  
Иваново (4932)77-34-06  
Ижевск (3412)26-03-58  
Иркутск (395)279-98-46  
Казань (843)206-01-48

Калининград (4012)72-03-81  
Калуга (4842)92-23-67  
Кемерово (3842)65-04-62  
Киров (8332)68-02-04  
Коломна (4966)23-41-49  
Кострома (4942)77-07-48  
Краснодар (861)203-40-90  
Красноярск (391)204-63-61  
Курган (3522)50-90-47  
Курск (4712)77-13-04  
Липецк (4742)52-20-81  
Магнитогорск (3519)55-03-13  
Москва (495)268-04-70  
Мурманск (8152)59-64-93  
Набережные Челны (8552)20-53-41  
Нижний Новгород (831)429-08-12  
Новокузнецк (3843)20-46-81  
Новосибирск (383)227-86-73  
Ноябрьск (3496)41-32-12

Омск (3812)21-46-40  
Орел (4862)44-53-42  
Оренбург (3532)37-68-04  
Пенза (8412)22-31-16  
Пермь (342)205-81-47  
Петрозаводск (8142)55-98-37  
Псков (8112)59-10-37  
Ростов-на-Дону (863)308-18-15  
Рязань (4912)46-61-64  
Самара (846)206-03-16  
Санкт-Петербург (812)309-46-40  
Саранск (8342)22-96-24  
Саратов (845)249-38-78  
Севастополь (8692)22-31-93  
Симферополь (3652)67-13-56  
Смоленск (4812)29-41-54  
Сочи (862)225-72-31  
Ставрополь (8652)20-65-13  
Сургут (3462)77-98-35

Сыктывкар (8212)25-95-17  
Тамбов (4752)50-40-97  
Тверь (4822)63-31-35  
Тольятти (8482)63-91-07  
Томск (3822)98-41-53  
Тула (4872)33-79-87  
Тюмень (3452)66-21-18  
Улан-Удэ (3012)59-97-51  
Ульяновск (8422)24-23-59  
Уфа (347)229-48-12  
Хабаровск (4212)92-98-04  
Чебоксары (8352)28-53-07  
Челябинск (351)202-03-61  
Череповец (8202)49-02-64  
Чита (3022)38-34-83  
Якутск (4112)23-90-97  
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