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# **РАСХОДОМЕРЫ ЭЛЕКТРОМАГНИТНЫЕ**

## **Capaflux IFM 5080 K**





## Capaflux IFM 5080 K-CAP Electromagnetic Flowmeter

... non-contact process flow measurement  
from 0.05  $\mu\text{S}/\text{cm}$  electrical conductivity

### No restrictions ...

- ... through insulating products with a film-forming tendency:  
**asphalt, latex suspensions**
- ... through low electrical conductivity:  
**ultrahigh-purity water, alcohols, glycerins, glycols**
- ... through high solids contents:  
**fruit pieces, pulps, concrete**
- ... for sterile processes:  
**chemical and food industries**
- ... when used in hazardous areas:  
**EEx d IIC T6...T4**, KEMA No. Ex-96.D.2713X,  
**FM certification pending**
- ... through electrode materials:  
the capacitive electrodes are located behind the ceramic tube, i.e. **non-contact measurement, no contact with the process product.**

Calibrated on **EN 45 001**  
certified calibration rigs,  
accuracy of calibration better  
than 99.97% of the measured value.

non-contact flow measurement

no electrodes

easy to specify

unimpeded flow cross-sectional area

optimum flow shaping

resistant to abrasion

ceramic measuring tube

dimensionally stable vacuum-resistant

outstanding accuracy

### Special advantages

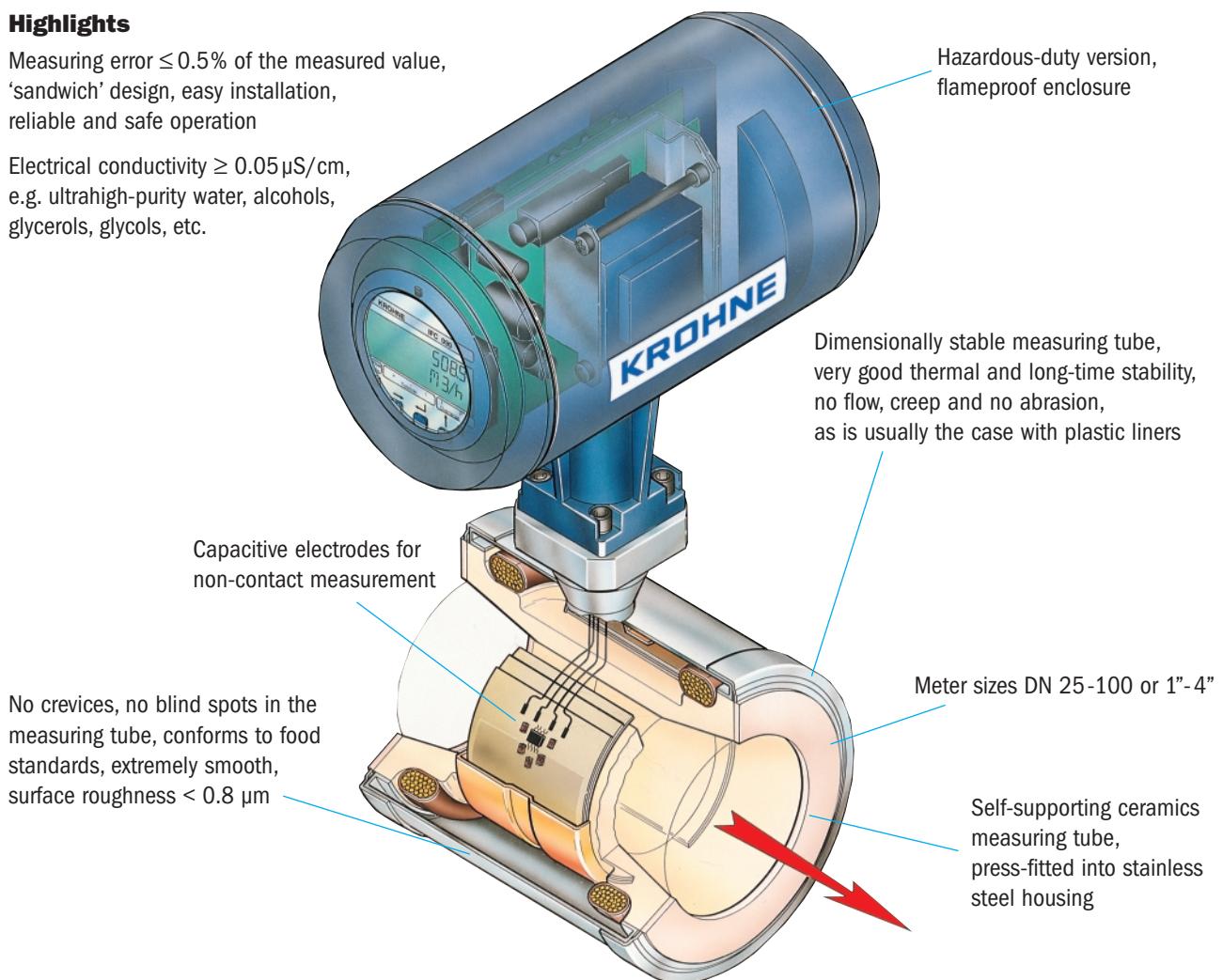
- capacitive electrodes for non-contact measurement.
- the measuring section is resistant to abrasion from even high solids contents.
- the ceramic measuring tube is dimensionally stable and vacuum-resistant.
- the special shape of the measuring tube helps to optimize the flow profile, even with minimum pressure drop, refer to diagram on page 3.
- the measuring error is less than 0.5% of the measured value.
- the integral design ensures easy installation, safe and reliable operation.
- the crevice-free measuring tube has no blind spots and conforms to food requirements, the ceramic surface is ultrasmooth,  $R_a < 0.8 \mu\text{m}$  surface finish.

## CAPAFUX

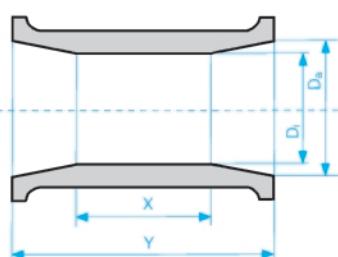
### Highlights

Measuring error  $\leq 0.5\%$  of the measured value,  
'sandwich' design, easy installation,  
reliable and safe operation

Electrical conductivity  $\geq 0.05 \mu\text{S}/\text{cm}$ ,  
e.g. ultrahigh-purity water, alcohols,  
glycerols, glycols, etc.



### Design

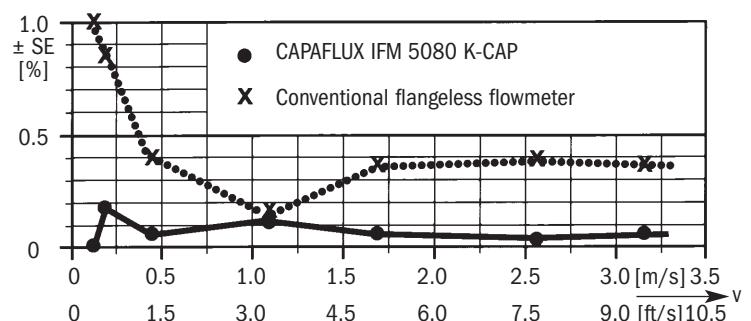


Meter size	Dimensions in mm (inches)				
DN mm	inches	D <sub>a</sub>	D <sub>i</sub>	X	Y
25	1	24 (0.95)	20 (0.79)	26 (1.02)	55 (2.17)
40	1 1/2	37 (1.46)	30 (1.18)	36 (1.42)	80 (3.15)
50	2	49 (1.92)	40 (1.57)	51 (2.01)	100 (3.94)
80	3	78 (3.06)	60 (2.36)	70 (2.76)	150 (5.91)
100	4	98 (3.84)	80 (3.15)	103 (4.06)	200 (7.87)

### Flow profile influence

( $\pm \text{SE}$ ) as % of measured value

Example for DN 80 (3") with quarter bend, straight inlet run  
 $5 \times \text{DN} (= 400 \text{mm} = 16")$  from quarter bend to electrode plane



### Pressure drop:

$$\Delta P = \frac{\rho \times v^2}{800} \text{ (in mbar)}$$

$$\Delta P = \frac{\rho \times v^2}{550} \text{ (in psig)}$$

$\rho$  = product density in  $(\text{kg}/\text{m}^3)$

$v$  = flow velocity in  $\text{m/s}$

$\rho$  = specific gravity (e.g. water = 1)

$v$  = flow velocity in  $\text{ft/s}$

Background

Water  
Wastewater

Abrasive,  
corrosive and  
hot products

Non-contact  
measurement  
Pharmaceutical

Food,  
Beverage,  
and special  
connections

High Pressure  
and Remote

Signal converter  
Remote

Calibration/  
Measuring/  
Principle

Sizing/  
Installation/  
guides

Ordering  
guide



### Measuring ranges and error limits

Meter size <sup>1)</sup>		Electrical conductivity		Error limits <sup>2)</sup>		Full-scale range Q <sub>100%</sub>			in US gal/min	
mm	inches	0.05-0.2 µS/cm (water 1-2.5 µS/cm)	> 0.2 µS/cm (water > 2.5 µS/cm)	v>1 m/s >3 ft/s	v≤1 m/s ≤3 ft/s	v=0.3 m/s (minimum)	v=1 m/s	v=12 m/s (maximum)	v=1 ft/s (minimum)	v=40 ft/s (maximum)
DN 25	1	depending on product and application		<± 0.5 %	<± 5 mm/s	0.5302	1.767	21.20	2.334	93.34
DN 40	1½		for all applications			1.358	4.524	54.28	5.979	239.0
DN 50	2	condition, please consult your local		of measured value	<± 0.20 inches/s	2.121	7.069	84.82	9.339	373.5
DN 80	3					5.429	18.10	217.1	23.900	955.6
DN100	4					8.483	28.27	339.2	37.350	1493.0

1) Where low electrical conductivities are concerned, the meter size should be such that flow velocity  $v < 1 \text{ m/s}$  ( $< 3 \text{ ft/s}$ ).

2) Error limits for display, pulse output, digital values

### Calibrated on EN 45001 certified calibration rigs by direct comparison of volumes

### Reference conditions similar to EN 29104

Product	water at 10 - 30°C / 50 - 86°F
Electrical conductivity	> 300 µS/cm
Power supply (rated voltage)	U <sub>N</sub> (± 2%)
Ambient temperature	20 - 22°C / 68 - 71.6°F
Warm-up time	60 min
Inlet/outlet runs	10 x DN / 2 x DN (DN = meter size)
Primary head	properly grounded and centered

<b>Current output</b>	same error limits as above, additionally ± 10 µA	
<b>Reproducibility or repeatability</b>	0.1 % of MV, minimum 1 mm/s / 0.04 inches/s at constant flow, measuring time > 100 s	
<b>External influences</b>	typical values	maximum values
Ambient temperature		
Pulse output	0.003% of MV (3)	0.01% of MV (3)
Current output	0.01% of MV (3)	0.025% of MV (3) } at 1K/1.8°F variation
<b>Power supply</b>	<0.02% of MV	0.05% of MV at 10 % variation
<b>Load</b>	<0.01% of MV	0.02% of MV at max. permissible load, see pages 5 and 6

**Technical data****CAPPAFLUX Primary head**

Meter size	DN 25, 40, 50, 80, 100 and 1", 1½", 2", 3", 4", flangeless version		
<b>Operating data</b>			
Temperatures	Ambient temperature - 25 to + 60 °C / - 13 to + 140 °F - 25 to + 40 °C / - 13 to + 104 °F	Product temperature - 25 to + 60 °C / - 13 to + 140 °F - 25 to + 100 °C / - 13 to + 212 °F (up to 120 °C/248°F for maximum 30 min)	
Pressure	DN 25 - 80: DN 100: 1" - 4": 1" - 3": 4":	40 bar / 580 psig 16 bar / 230 psig (option 25 bar) 16 bar / 230 psig for 150 lb 40 bar / 580 psig for 300 lb 25 bar / 360 psig for 300 lb	{ pipe flanges
Vacuum	0 mbar abs. / 0 psia		
<b>Temperature change</b>			
Temperature rising	in 10 minutes: for sudden change:	DN 2.5-15/1½"-1½" ΔT = 125 °C, or 257 °F	DN 25-100/1"-4" ΔT = 125 °C, or 257 °F
Temperature falling	in 10 minutes: for sudden change:	ΔT = 120 °C, or 248 °F ΔT = 120 °C, or 248 °F ΔT = 190 °C, or 194 °F	ΔT = 100 °C, or 212 °F ΔT = 180 °C, or 176 °F
<b>Insulation class of field coils</b>	H		
<b>Electrode design</b>	capacitive signal pickup, electrodes not in contact with the product		
<b>Protection category (IEC 529 / EN 60 529)</b>	IP 67 equivalent to NEMA 6		
<b>Items included with supply</b>			
for pipe flanges	Standard DN 25 - 80 / PN 40 DN 100 / PN 16 1" - 4" / 150 lb	Option DN 100 / PN 25 1" - 4" / 300 lb	
Centering material	yes	-	
Stud bolts	steel	stainless steel	
Grounding rings	-	yes	
Gaskets	2 (without grounding rings)	4 (with grounding rings)	
Ex versions:	European standard FM approval	EEx d IIC T6-T4 in preparation	
<b>Materials</b>			
<b>Measuring section</b>			
DN 25, 1"	zirconium oxide, ZrO <sub>2</sub>		
DN 40 - 100, 1½" - 4"	fused aluminium oxid, 99.7 % Al <sub>2</sub> O <sub>3</sub>		
Housing (with polyurethane finish)	stainless steel 1.4301 / SS 304 - AISI		
Gaskets	Gylon 3500 (beige) gaskets (application range similar to that of PTFE), optionally Chemotherm (graphite) gaskets		
Grounding rings (option)	stainless steel 1.4571 / SS 316 Ti - AISI, others on request		
<b>Centering material</b>			
DN 25, 1"	EPDM rings		
DN 40 - 100, 1½" - 4"	rubber sleeves		
Stud bolts	steel electrogalvanized, optionally stainlees steel 1.4301 / SS 304 - AISI		

Background

Water  
Wastewaterabrasive,  
corrosive and  
hot productsK ≥ 0.05 µS/cm  
Non-contact  
measurementFood,  
Beverage,  
PharmaceuticalHigh Pressure  
and special  
connectionsIntegral  
and RemoteSignal converter  
RemoteCalibration/  
Measuring  
PrincipleSizing/  
Installation  
guidesOrdering  
guide

**IFC 090 K-CAP Signal converter****Versions**

IFC 090 K/B (Standard)

IFC 090 K/D (Option)

IFC 090 K/D-EEx

Interfaces (option)

Add-on equipment (option)

Basic version, **without** local display and control elementsDisplay version, **with** local display and control elements

Ex version with "Increased Safety" outputs

- HART®

- RS 485/PROFIBUS/FIELDBUS (switch-selectable add-on module)

CONFIG-Software and adapter for operator control via MS-DOS PC,  
connection to internal IMoCom interface (equipment bus)**Current output**

## Function

- all operating data configurable
  - galvanically isolated from current output and all input circuits
  - for active or passive mode
- 0 - 20 mA and 4 - 20 mA  
 for Q = 0%       $I_{0\%} = 0 - 16 \text{ mA}$   
 for Q = 100%      $I_{100\%} = 4 - 20 \text{ mA}$   
 for Q > 100%     $I_{\max} = 22 \text{ mA}$  } adjustable in 1 mA increments

Active mode

Passive mode

Error identification

Forward/reverse flow measurement

max. 500 Ω load

external voltage: 15 ... 20 V DC    20 ... 32 V DC

load: min ... max. 0 ... 500 Ω    250 ... 750 Ω

0/22 mA and variable

direction identified via status output

**Pulse output**

## Function

- all operating data configurable
- galvanically isolated from all input and output circuits
- digital pulse division, interpulse period non-uniform, therefore if frequency and cycle meters connected allow for minimum counting interval:  
 $\text{gate time, totalizer} \geq \frac{1000}{P_{100\%} [\text{Hz}]}$

Active mode

connection: electronic totalizers

voltage: approx. 15 V DC, from current output

load:  $I_{\max} < 23 \text{ mA}$ , operation without current outputload:  $I_{\max} < 3 \text{ mA}$ , operation with current output

Passive mode

connection: electronic or electromechanical totalizers

voltage: external,  $U_{\text{ext}} \leq 30 \text{ V DC} / \leq 24 \text{ V AC}$ load:  $I_{\max} \leq 150 \text{ mA}$ 

Pulse width

automatic: pulse duty cycle 1:1, max 1000 pulses/s = 1 kHz

variable: 10 ms - 2 s     $P_{100\%} [\text{pulses/s}] = f_{\max} [\text{Hz}] = \frac{1}{2 \times \text{pulse width}}$ 

flow direction identified via status output

Forward/reverse flow measurement

**Status output (passive)**

## Function

configurable as measuring range identification for BA mode,  
indicator for flow direction, errors or trip point

Connection

voltage: external,  $U_{\text{ext}} \leq 30 \text{ V DC} / \leq 24 \text{ V AC}$ load current:  $I_{\max} \leq 150 \text{ mA}$ **Control input (passive)**

## Function

- configurable for range change, totalizer reset, error reset,  
set outputs to min. values or hold actual output values
- initiate function by "low" or "high" control signals

Control signals

 $U_{\max}: 24 \text{ V AC} \quad 32 \text{ V DC}$  (any polarity)low:  $\leq 1.4 \text{ V} \quad \leq 2 \text{ V}$ high:  $\geq 3 \text{ V} \quad \geq 4 \text{ V}$ **Output/input combinations****I** = current output   **P** = pulse output   **S** = status output   **C** = control input

The following combinations can be set:

- 1)    I           P           S
- 2)    I           P           C
- 3)    I           C           S
- 4)    I           S1          S2
- 5)    I           C1          C2

**Time constant**

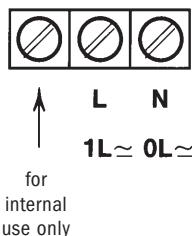
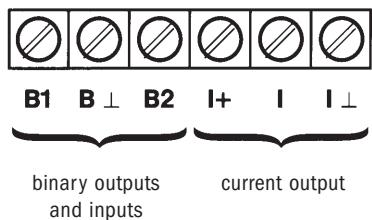
0.2 - 99.9 s, adjustable in increments of 0.1 second

**Low-flow cutoff**Cutoff "on" value: 1 - 19%    Cutoff "off" value: 2 - 20% } of  $Q_{100\%}$ , adjustable in 1% increments

CAPAFUX

<b>Local display</b>	3-field LCD actual flowrate, forward, reverse and sum totalizers (7-digit), or 25-character bar graph with percentage indication and status messages	<b>Background</b>							
Display function	m³/h, liters, US gallons/min or user-defined unit, e.g. hecto-liters/day								
Units:	Actual flowrate								
Totalizer	m³, liters, US gallons or user-defined unit, e.g. hecto-liters or US million gallons (adjustable count duration up to overflow)								
Language of plain texts	English, German, French, others on request	<b>Water</b>							
Display:	Top field Middle field Bottom field	Wastewater							
	8-character, 7-segment numeral and sign display, and symbols for key acknowledgement								
	10-character, 14-segment text display								
	4 markers to identify display in measuring mode								
<b>Power supply</b>	<b>1. AC Version</b> Standard	<b>2. AC Version</b> Option	<b>AC/DC-Version</b> Option	<b>Abrasive, corrosive and hot products</b>					
1. Rated voltage	230 / 240 V	200 V	24 V AC	24 V DC					
Tolerance band	200 - 260 V	170 - 220 V	20 - 27 V AC	18 - 32 V DC					
2. Rated voltage	115 / 120 V	100 V	-	-					
Tolerance band	100 - 130 V	85 - 110 V	-	-					
Frequency	48 - 63 Hz		48 - 63 Hz	-					
Power consumption (incl. primary head)	approx. 10 VA		approx. 10 VA	approx. 8 W					
	When connected to functional extra-low voltage 24 V, safety separation (PELV) is essential (to VDE 0100 / VDE 0106 and IEC 364 / IEC 536 or equivalent national standard.)								
<b>Housing</b>									
Material	die-cast aluminium with polyurethane finish								
Ambient temperature	- 25 to + 60 °C (- 13 to + 140 °F)								
Protection category (IEC 529 / EN 60 529)	IP 67, equivalent to NEMA 6								
<b>Dimensions and weights</b>									
<ul style="list-style-type: none"> <li>all dimensions in mm and (inches)</li> <li><b>without</b> grounding rings: Dimension a incl. gaskets between primary head and pipe flanges</li> <li><b>with</b> groundings rings: Dimension a + 10 mm or a + 0.4", incl. 2 gaskets between measuring tube and grounding rings and 2 between grounding rings and pipe flanges</li> </ul>									
<b>Meter size</b>	<b>Dimensions</b> in mm and (inches)								
DN mm	inches	a	b	c	d	e	Ø f	Ø di	approx. weight in kg (lb)
25	1	58 (2.28)	302 (11.89)	113 (4.45)	34 (1.34)	102 (4.02)	68 (2.68)	20 (0.79)	3.9 (8.6)
40	1½	83 (3.27)	318 (12.52)	129 (5.08)	42 (1.65)	117 (4.61)	83 (3.27)	30 (1.18)	4.7 (10.4)
50	2	103 (4.06)	336 (13.23)	147 (5.79)	51 (2.01)	135 (5.31)	101 (3.98)	40 (1.57)	5.2 (11.5)
80	3	153 (6.02)	368 (14.49)	179 (7.05)	67 (2.64)	167 (6.57)	133 (5.24)	60 (2.36)	7.7 (17.0)
100	4	203 (7.99)	392 (15.43)	203 (7.99)	79 (3.11)	192 (7.56)	158 (6.22)	80 (3.15)	11.1 (24.5)

## IFC 090 K Electrical connection

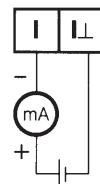
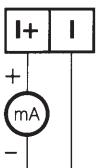
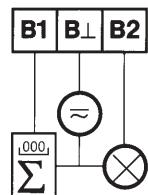


**PE 100 - 240 V AC** (PE protective conductor)  
**FE 24 V AC/DC** (FE functional ground)

- B1** pulse output (**P**),  
status output (**S**)  
or control input (**C**)  
**B2** status output (**S**)  
or control input (**C**)

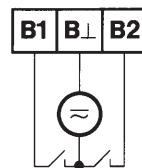
Electrical connection in conformity with  
VDE 0100 "Regulations governing heavy-  
current installations with mains voltages up  
to 1000 V" or equivalent national standard.

If to be connected to a functional extra-low  
voltage source (24 V), protective separation  
in conformity with VDE 0100, Part 410, or  
equivalent national standard, must be  
ensured.

**Current output (I)**passive(not with  
Ex version)active**Pulse output (P)  
status output (S)**passive

**P**  
electronic  
or electro-  
mechanical  
totalizer

**S**  
e.g.  
signal  
indicator

**Control input (C)**passive

Operating data of receiver instruments, outputs and inputs, see pages 6 and 7.

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